**Appendix: Table A-1:** Change of CP, CFPP and PP with additives concentration, for "aged" biodiesel, with palm oil.

|  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- |
| CP | N1 | N2 | N3 | CF | LM |
| without aditives | 9 | 9 | 9 | 9 | 9 |
| 100ppm | 9 | 9 | 9 | 9 | 9 |
| 300 ppm | 9 | 9 | 9 | 9 | 9 |
| 500 ppm | 8 | 9 | 9 | 9 | 9 |
|  700ppm | 8 | 9 | 9 | 9 | 9 |
| 900ppm | 7 | 8 | 9 | 9 | 9 |
| 1100ppm | 7 | 8 | 8 | 9 | 9 |
|  2000 ppm | 7 | 7 | 7 | 9 | 9 |
| 5000 ppm | 6 | 7 | 7 | 8 | 9 |
|  |  |  |  |  |  |
| CFPP | N1 | N2 | N3 | CF | LM |
| without aditives | 6 | 6 | 6 | 6 | 6 |
| 100ppm | 6 | 6 | 6 | 6 | 6 |
| 300 ppm | 6 | 6 | 6 | 6 | 6 |
| 500 ppm | 4 | 6 | 6 | 6 | 6 |
|  700ppm | 4 | 5 | 5 | 6 | 6 |
| 900ppm | 3 | 4 | 5 | 6 | 6 |
| 1100ppm | 3 | 4 | 4 | 5 | 6 |
|  2000 ppm | 3 | 3 | 3 | 5 | 6 |
| 5000 ppm | 2 | 3 | 3 | 4 | 6 |
|  |  |  |  |  |  |
| PP | N1 | N2 | N3 | CF | LM |
| without aditives | 3 | 3 | 3 | 3 | 3 |
| 100ppm | 2 | 3 | 3 | 3 | 3 |
| 300 ppm | 2 | 3 | 3 | 3 | 3 |
| 500 ppm | 2 | 3 | 3 | 3 | 3 |
| 700ppm | 2 | 2 | 3 | 3 | 3 |
| 900ppm | 2 | 2 | 3 | 2 | 3 |
| 1100ppm | 2 | 1 | 2 | 1 | 3 |
|  2000 ppm | 1 | 1 | 2 | 1 | 2 |
| 5000 ppm | 1 | 1 | 1 | 1 | 1 |

**Appendix Table A-2:** Change of CP, CFPP and PP with additives concentration, rapeseed biodiesel.

|  |  |
| --- | --- |
| repseed | Biodiesel with with 1000ppm additives (first series) |
| properties | pure | N1 | N2 | N3 | CF | LM |
| oC |
| CFPP | -9 | -13 | -12 | -11 | -10 | -12 |
| PP | -11 | -18 | -15 | -12 | -18 | -15 |
|  |  |  |  |  |  |  |
| repseed | Biodiesel with with 1000ppm additives (second series) |  |
| properties | pure | C1 | C2 | C3 | C4 |  |
| oC |  |
| CFPP | -9 | -11 | -12 | -9 | -12 |  |
| PP | -11 | -15 | -16 | -11 | -16 |  |
|  |  |  |  |  |  |  |
| repseed | Biodiesel with with 1000ppm additives (third series) |  |
| properties | pure | H1 | PL1 | V1 | V2 |  |
| oC |  |
| CFPP | -9 | -12 | -12 | -13 | -18 |  |
| PP | -11 | -17 | -15 | -24 | -36 |  |

**Appendix Table A-3:** Change of CP, CFPP and PP with additives concentration, concentration for BD-100 (rapeseed biodiesel)+EURODIESEL (5:95), mixture

|  |  |
| --- | --- |
| repseed + EURODIESEL | Biodiesel with 1000ppm additives (first series) |
| properties | BD-100+ED (5:95) | N1 | N2 | N3 | CF | LM |
| oC |
| CFPP | -12 | -23 | -15 | -21 | -12 | -12 |
| PP | -14 | -31 | -27 | -30 | -18 | -14 |
|  |  |  |  |  |  |  |
| repseed + EURODIESEL | Biodiesel with 1000ppm additives (second series) |  |
| properties | BD-100+ED (5:95) | C1 | C2 | C3 | C4 |  |
| oC |  |
| CFPP | -12 | -12 | -12 | -12 | -12 |  |
| PP | -14 | -24 | -14 | -15 | -14 |  |
|  |  |  |  |  |  |  |
| repseed + EURODIESEL | Biodiesel with 1000ppm additives (third series) |  |
| properties | BD-100+ED (5:95) | H1 | PL1 | V1 | V2 |  |
| oC |  |
| CFPP | -12 | -12 | -12 | -13 | -16 |  |
| PP | -14 | -14 | -14 | -15 | -27 |  |

|  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- |
| **Property** | **Units** | **Value** | **Method** | **Property** | **Units** | **Value** | **Method** |
| Density at 15 °C | kgm-3 | 838.3 | SRPS ISO 12185 | Distillation at 250 °C | vv-1 | 45.2 | SRPS EN ISO 3405 |
| IBP | °C | 171.5 | SRPS EN ISO 3405 | Distillation at 350 °C | vv-1 | 95.9 |
| 10% | °C | 202.9 | Viscosity | mm2s-1 | 3.01 | SRPS ISO3104 |
| 20% | °C | 216.5 | Flash point | °C | 65 | SRPS EN ISO 2719 |
| 30% | °C | 229.7 | Blur point | °C | -5 | SRPS ISO 3015 |
| 40% | °C | 243.5 | CFPP | °C | -19 | EN 116 |
| 50% | °C | 255.7 | Sulfur content | mgkg-1 | 8.2 | ASTM D 5453 |
| 60% | °C | 269.2 | Water content | mgkg-1 | 60 | SRPS ISO 12937 |
| 70% | °C | 284.1 | Cetane index | - | 49.7 | SRPS ISO 4264 |
| 80% | °C | 301.8 | Copper band corrosion | 3 h at 50 °C | 1a | SRPS ISO 2160 |
| 90% | °C | 326.1 | Total contamination | mgkg-1 | / | SRPS EN 12662 |
| 95% | °C | 345.5 | Appearance | - | Clear | Visual |
| FBP | °C | 362.7 | Color | - | 0.5 | SRPS ISO 2049 |
| Rest | %v-v-1 | 0.8 | Oxidation stability | gm-3 | / | SRPS ISO 12205 |
| Loss | %v-v-1 | 0.9 | Polycyclic aromatic hydrocarbons | %m-m-1 | 6.6 | FOX (MIDAC) |
|  |  |  | High heating value | MJkg-1 | 46.291 | ASTM D5865-07 |

**Appendix: Table A-4:** ULSD properties, according to EN SRPS 590

|  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| Acid name | Formula | MWi | Factor (F) | mas % | F\*mas% | mas % | F\*mas% | Repseed (sample 2) | Rep+Palm (sample 1) |
| Repseed (sample 2) | Rep+Palm (sample 1) | gi/Mi | gi/(∑gi/Mi) | gi/Mi | gi/(∑gi/Mi) |
| Palmitic C16:0 | C16H32O2 | 256.430 | 0.000 | 4.55 | 0.00 | 22.081 | 0.00 | 1.78 | 13.00 | 8.61 | 61.79 |
| Stearic C18:0 | C18H36O2 | 284.430 | 0.000 | 1.65 | 0.00 | 5.736 | 0.00 | 0.58 | 4.71 | 2.02 | 16.05 |
| Oleic C18:1 | C18H34O2 | 282.470 | 0.860 | 66.19 | 56.92 | 37.37 | 32.14 | 23.43 | 189.04 | 13.23 | 104.58 |
| Linoleic C18:2 | C18H32O2 | 280.450 | 1.732 | 17.82 | 30.86 | 32.405 | 56.13 | 6.35 | 50.89 | 11.55 | 90.69 |
| Linolenic C18:3 | C18H30O2 | 278.430 | 2.616 | 6.91 | 18.06 | 0.399 | 1.04 | 2.48 | 19.72 | 0.14 | 1.12 |
| Arachidic C20:0 | C20H40O2 | 312.536 | 0.000 | 0.52 | 0.00 | 0.069 | 0.00 | 0.17 | 1.50 | 0.02 | 0.19 |
| Eicosenoic C20:1 | C20H38O2 | 310.500 | 0.785 | 0.70 | 0.55 | 0.436 | 0.34 | 0.23 | 2.00 | 0.14 | 1.22 |
| Behenic C22:0 | C22H44O2 | 340.590 | 0.000 | 0.00 | 0.00 | 0.018 | 0.00 | 0.00 | 0.00 | 0.01 | 0.05 |
| Lignoceric C24:0 | C24H48O2 | 368.640 | 0.000 | 0.00 | 0.00 | 0.036 | 0.00 | 0.00 | 0.00 | 0.01 | 0.10 |
| MWester=∑ (xi\*Mi)+Mmethanol-MWH2O | IN = sum (F\*mas%) | **106.40** | IN = sum (F\*mas%) | **89.65** | **MWester (g/mol) =** | **294.8784** | **MWester (g/mol) =** | **289.82167** |
|
| MWoil=Mglic+3\*(∑(xi\*MWi)-MWH2O) |  |  |  |  | **MWoil (g/mol) =** | **880.6102** | **MWoil (g/mol) =** | **865.43985** |
|  |  |  |  |

**Appendix: A-5:** Fatty acid composition. obtained by GC analysis

**Appendix: A-6:** Names of additives and composition:

|  |  |  |
| --- | --- | --- |
| V1 |  V2 | N1 |
| Acrylic copolymers.40.0 - 70.0%mineral oil 3.0 - 7.0%Vaseline oil 1.0 - 5.0%solvent kerosene (crude oil)oil), heavy, aromatic; kerosene - without specification15.0 - 40.0%Naphthalene 1.0 - 5.0%1,2,4-trimethylbenzene 0.1 - 1.0% | Acrylic copolymer 60.0 - 100.0 % rape oil 8002-13-9 10.0 - 30.0 % methyl methacrylate 80-62-6 0.1 - < 1.0 %  | Vinyl Acetate 0.1 - 1.0%Mesitylene 0.1 - 1.0%Polymer, reaction product of a olefin anhydride maleic, fatty amine and methacrylic acid ester 1 - 2.5%Hydrocarbons C10, aromatics >1% 30-60%Kerosine (Petroleum), Hydrodesulfurized 10-20%Naphthalene 1.0 - 5.0% |
| N2 | N3 | CF |
| Hydrocarbons C10, aromatics >1% 25-50%Naphthalene 2.5 - 5.0%1,2,4-trimethylbenzene 1 - 2.5%Vinyl Acetate 0.1 - 1.0%Mesitylene 0.1 - 1.0%Polymer, reaction product of a olefin anhydride maleic, fatty amine and methacrylic acid ester 1 - 2.5% | Vinyl Acetate 0.1 - 1.0%Mesitylene 0.1 - 1.0%Polymer, reaction product of a olefin anhydride maleic, fatty amine and methacrylic acid ester 1 - 2.5%Diesel Fuel No.2 30-60%  | Toulen 30-60% |
| LM | H1 | C1, C2, C3, C4 |
| Hydrocarbons, C10-C13, n-alkanes, isoalkanes, cyclics, aromatics (2- 25%)Solvent naphtha (petroleum), heavy arom. 10-<25 | Polyoxyalkylene modified random polyester |
| Croda, PROLUBE 2040 (LQ) MV (PL1) |  | Copolymer EsterToluene |
| Vinyl copolymer in hydrocarbon solvent Naptha |  |  |