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Supplementary material to

COMPARATIVE ANALYSIS OF WATER NETWORK MINIMIZATION IN INDUSTRIAL PROCESSES: REGENERATION VS. NON-REGENERATION METHODS

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Table S1. Final result of example (1).

Process	Contaminant	C_{in} (ppm)	C_{out} (ppm)	Actual flow rate/t·h^{-1}
P1	A	0	15	45
	B	0	400	
	C	0	35	
P2	A	11.26	111.26	34
	B	300	12500	
	C	26.26	26	
p_{reg}	A	76.16	76.16	53.5
	B	8089.72	8.08972	
	C	115.24	115.24	
P3	A	74.28	174.28	56
	B	8.04	33.04	
	C	197.5	9497.5	

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Table S2. Comparison between using regeneration method and without regeneration method.

	With using regeneration method	Without regeneration method
Fresh water(t/hr)	55.48	106.7
Outlet concentration	(76.16,8.08972,115.24)	(111.25, 12500, 161.26)

Table S3. Final result of example (2).

Processes		Inlet concentration	Outlet concentration	Actual flow rate/t·h^{-1}
P1	A	0	15	50
	B	0	400	
	C	0	35	
P4	A	0	20	8
	B	0	60	
	C	0	20	
P2	A	15.2	115.2	34
	B	294.12	12494.12	
	C	29.2	164.2	
P5	A	15	115	
	B	400	8000	8
	C	35	95	
preg	A	85.53	85.53	
	B	8309.55	8.30955	59.7
	C	117.25	117.25	
P3	A	91.25	191.25	56

Table S4. Comparison table between using regeneration method and without regeneration method.

	With using regeneration method	Without regeneration method
Fresh water(t/hr)	59.7	112.9
Outlet concentration	(58.35,8.30955,9424.98)	(115, 8000, 91.25).